# AGS Double Disc *Vic-Check*Series W715





AGS

### 1.0 PRODUCT DESCRIPTION

#### **Available Sizes**

• 14 - 24"/DN350 - DN600

#### **Pressure Class**

• 232 psi/1600 kPa/16 Bar

## **Application**

- Designed for drop tight sealing.
- Exclusively for use with pipe and Victaulic products which feature ends formed with the Victaulic AGS groove profile (see section 7.0 for Reference Materials).
- Operating temperature dependent upon gasket and/or seal selection see Section 3.0.

# 2.0 CERTIFICATION/LISTINGS

Product designed and manufactured under the Victaulic Quality Management System, as certified by LPCB in accordance with ISO-9001:2008.

# 3.0 SPECIFICATIONS - MATERIAL

Body: Ductile iron conforming to ASTM A-395 with painted black enamel finish

Disc: Stainless Steel - 304SS

Seat: EPDM

Victaulic EPDM

EDPM (Green color code). Temperature range  $-30^{\circ}F$  to  $+230^{\circ}F/-34^{\circ}C$  to  $+110^{\circ}C$ . UL Classified in accordance with ANSI/NSF 61 for cold  $+73^{\circ}F/+23^{\circ}C$  and hot  $+180^{\circ}F/+82^{\circ}C$  potable water service and ANSI/NSF 372. NOT

RECOMMENDED FOR PETROLEUM AND STEAM SERVICES. Spring: Stainless Steel - 300 series

Shafts: Stainless Steel – 300 series

ALWAYS REFER TO ANY NOTIFICATIONS AT THE END OF THIS DOCUMENT REGARDING PRODUCT INSTALLATION, MAINTENANCE OR SUPPORT.

Syst	tem No.	Location		Spec
Sub	mitted By	Date		Appr

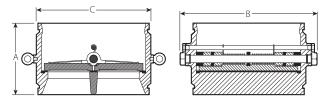
Spec Section	Paragraph	
Approved	Date	





# 4.0 DIMENSIONS

# Series W715



Size		Dimensions			Weight
<b>Nominal</b> inches DN	Actual Outside Diameter inches mm	A End to End inches mm	<b>B</b> inches mm	<b>C</b> inches mm	Approximate (Each) Ib kg
14	14.000	10.75	16.93	14.38	140.0
350	355.6	273	430	366	64.0
16	16.000	12.00	19.88	16.38	160.0
400	406.4	305	505	416	73.0
18	18.000	14.25	21.54	18.38	180.0
450	457.2	362	547	467	82.0
20	20.000	14.50	24.75	20.38	200.0
500	508.0	368	628	518	91.0
24	24.000	15.50	28.81	24.38	240.0
600	609.6	394	732	620	190.0

# 5.0 PERFORMANCE

The seat provides leak-free sealing under conditions as low as five feet of head

# Formulas for C<sub>v</sub> values

$$\begin{array}{ll} \Delta P = \frac{Q^2}{C_v^2} & \textbf{Where:} \\ Q = Flow \, (GPM) \\ \Delta P = Pressure \, Drop \, (psi) \\ Q = C_v \, x \, \sqrt{\Delta P} & C_v = Flow \, Coefficient \end{array}$$

Size		Flow		
Nominal	Actual Outside Diameter	(Full Open)		
inches DN	inches	Cv	Kv	
	mm	CV	ΓΝ	
14	14.000	6000	5190	
350	355.6	0000	3170	
16	16.000	0200	7100	
400	406.4	8300	7180	
18	18.000	10500	9080	
450	457.2	10300		
20	20.000	13800	11940	
500	508.0	13800		
24	24.000	20500	17730	
600	609.6	20500		



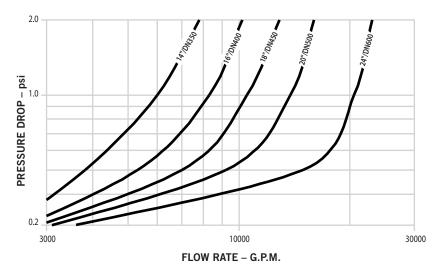
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#### 5.0 PERFORMANCE

#### Flow Characteristics

The chart below expresses the flow of water at 65°F/18°C through a full open valve.



#### NOTE

• Placement of check valves too close to sources of unstable flow will shorten the life of the valve and potentially may damage the system. To extend valve life, valves should be installed a reasonable distance downstream from pumps, elbows, expanders, reducers or other similar devices. Sound piping practices dictate a minimum of five (5) times the pipe diameter for general use. Distances between three (3) and five (5) diameters are allowable provided the flow velocity is less than eight (8) feet per second (2.4 m/s). Distances less than three (3) diameters are not recommended and will violate the Victaulic product warranty.

## 6.0 NOTIFICATIONS

# **WARNING**











- · Read and understand all instructions before attempting to install, remove, adjust, or maintain any Victaulic piping products.
- Depressurize and drain the piping system before attempting to install, remove, adjust, or maintain any Victaulic piping products.
- · Wear safety glasses, hardhat, and foot protection.

Failure to follow these instructions could result in death or serious personal injury and property damage.

. THIS PRODUCT SHALL BE USED ONLY WITH SHOULDERED-END PIPE, AS SPECIFIED WITHIN THIS SUBMITTAL.

Failure to follow this instruction will cause joint failure, resulting in death or serious personal injury and property damage.

# **WARNING**

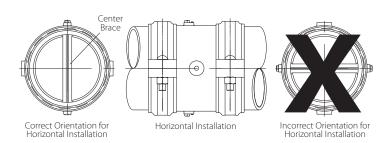
When grooving pipe for use with Series W715 AGS Double-Disc Vic-Check® Valves, Victaulic roll grooving tools
must be equipped with special Victaulic AGS (RW) roll sets made specifically for use with standard-weight pipe.
Series W715 AGS Double-Disc Vic-Check Valves MUST NOT be installed on pipe that is prepared to original
groove dimensions.

Failure to follow these instructions will cause improper assembly and joint failure, resulting in serious personal injury and property damage.



## 6.0 NOTIFICATIONS (Continued)

# **A** CAUTION



 For horizontal installations, the center brace inside the Series W715 AGS Double-Disc Vic-Check® Valve must be in the vertical position, as shown above.

Failure to install the valve in the proper orientation will cause improper operation.

- When connecting a series W715 AGS Double-Disc Vic-Check Valve to a Vic-300 AGS Butterfly Valve, a pipe spool is required between the two valves to prevent disc interference.
- When a Series W715 AGS Double-Disc Vic-Check Valve is placed near a Vic-300 AGS Butterly Valve, orient the center brace/disc shaft of the Series W715 at right angles to the butterfly valve stem.

Failure to follow these instructions will cause uneven and unstable flow through the Series W715, resulting in noise and reduced valve life.

#### 7.0 REFERENCE MATERIALS

25.09: AGS Roll Groove Data

26.01: Design Data

I-100: Field Installation Handbook

#### User Responsibility for Product Selection and Suitability

Each user bears final responsibility for making a determination as to the suitability of Victaulic products for a particular end-use application, in accordance with industry standards and project specifications, and the applicable building codes and related regulations as well as Victaulic performance, maintenance, safety, and warning instructions. Nothing in this or any other document, nor any verbal recommendation, advice, or opinion from any Victaulic employee, shall be deemed to alter, vary, supersede, or waive any provision of Victaulic Company's standard conditions of sale, installation guide, or this disclaimer.

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#### Note

This product shall be manufactured by Victaulic or to Victaulic specifications. All products to be installed in accordance with current Victaulic installation/assembly instructions. Victaulic reserves the right to change product specifications, designs and standard equipment without notice and without incurring obligations.

#### Installation

Reference should always be made to the Victaulic installation handbook or installation instructions of the product you are installing. Handbooks are included with each shipment of Victaulic products, providing complete installation and assembly data, and are available in PDF format on our website at www.victaulic.com.

#### Warranty

Refer to the Warranty section of the current Price List or contact Victaulic for details.

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